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| FECHA | **:** | **/** | **/** |

**FORMATO DE COTIZACION DE COLADA CALIENTE**

INSTRUCCIONES: Favor de llenar las siguientes informaciones para cotizar su sistema de colada caliente y marcar con una “X” en las casillas. Enviarla al departamento de Soporte Técnico.

**Fax: 01-81-83-46-5080, 01-800-23-MOLDE.**

**E-mail:**

Datos del Cliente

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| Empresa: |  | | | Contacto: | | |  | |
| Dirección: |  | | | e-mail: | | |  | |
|  |  | | | Teléfono: | |  | | |
| Ciudad: |  | | | Fax: |  | | | |
| Estado: |  | Código Postal: |  | Usuario final: | | | |  |

Características técnicas de PIEZA

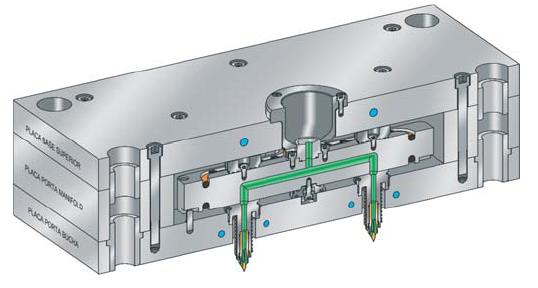
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| Nombre de pieza: | | | |  | | | | | | | | | | | | | | | | | | | | | | Numero de pieza: | | | | | | | | | |  | | | | | | | | | | | | | | | | | | | | | |
| Proporciona dibujos de la pieza: | | | | | | | | | | | | Si | | |  | | | | No | | | |  | | | Proporciona muestras de la pieza: | | | | | | | | | | | | | | Si | | | |  | | | No | | |  | | | |  | | | |
| Espesor de pared en el gate: | | | | | | | | | | | |  | | | | | | |  | | | | | | | Diseños en CAD proporcionado | | | | | | | | | | | | | | Si | | | |  | | | No | | |  | | | |  | | | |
| Peso: |  | |  | | | | | | | | | | | | | | | | | | | | | | | Peso total del disparo: | | | | | | | | | | |  | | | |  | | | | | | | | | | | | | | | | |
| Material a procesar: | | | | |  | | | | | | | |  | | | | | | | | | | | | | Temp. de proceso: | | | | | | | |  | | | | | º C | |  | | | | | º F | | | | | |  | | | |  | |
| Fabricante : | | | | |  | | | | | | | | | | | | | | |  | | | | | | Temp. de molde: | | | | | | | |  | | | | | º C | |  | | | | | º F | | | | | |  | | | |  | |
| Compuesto: | | Ninguno | | | | |  | | Fibra de vidrio | | | | | | | | | | | | |  | | Otro: | | | | |  | | | | | | | | Porcentaje: | | | | | |  | | | | | % | | | | | | | | | |
| Retardante de flama: | | | | | | | Si | |  | | No | | | | |  | |  | | | Índice de fluidez | | | | | | | | | |  | | Cambio de color: | | | | | | | | | Si | | |  | | | | No | | | |  | | | | |
| Punto de inyección : | | | | | | Pieza | | | |  | | | | Centro hueco: | | | | | | | | | | |  | | Canal:x | | | | |  | | | | | | | | | | | | | | | | | | |  | | | | | | |
| Requerimiento de gate | | | | | | | | Sprue: | | | | | |  | | | Sprue Extendida | | | | | | | | | | |  | | Cosmético | | | | |  | | | Resistente al desgaste | | | | | | | | | | | | | | |  | |  | |  |

Características del MOLDE

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| Sistema a adaptar a molde nuevo: | |  | | | Sistema a adaptar a molde existente: | | |  |
| Tamaño de portamolde | |  | | | Portamolde a cotizar: | | |  |
| Numero de cavidades: |  | | | | Número de puntos de inyección: | |  | |
| Diámetro del anillo localizador: | | |  | | Radio de nariz de la maquina: | | |  |
| Proporciona dibujos del molde: | | |  |  | Nombre del archivo: |  | | |

Requerimientos de cotización (manifold estándar fabricado en P20)

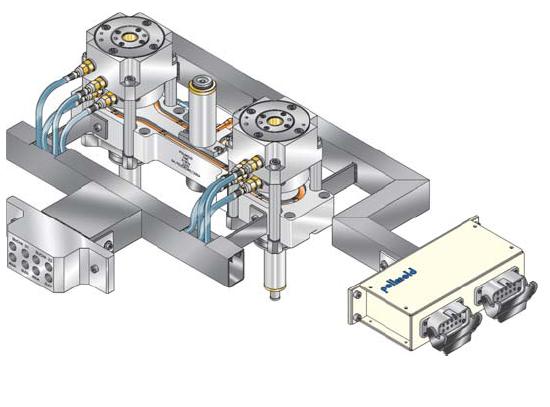
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| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| Material de Manifold: | P20 |  | Inoxidable | | |  | H13 | |  | Otro |  | | | |
| Tipo de Sistema | Convencional | | |  | Valvulado | |  | Valvulado Facility | | | |  |  | |
| Tipo de paquete: | Manifold, componentes y boquillas | | | | | | | |  | Sistema Completo de Hot Half | | | |  |



**SISTEMA CONVENCIONAL**



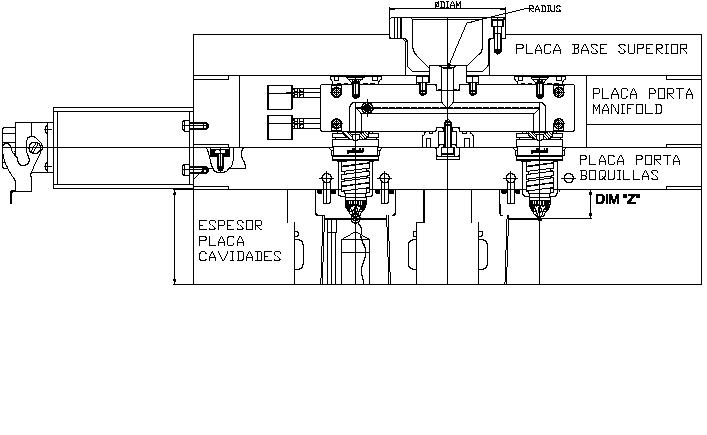
**SISTEMA VALVULADO**



**SISTEMA VALVULADO FACILITY**

**Identificar sobre el dibujo la distribución de los puntos de inyección y las coordenadas.**

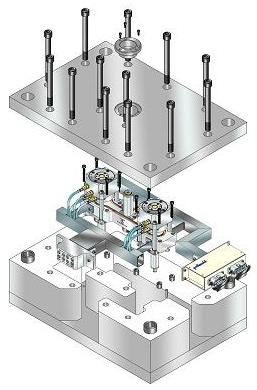
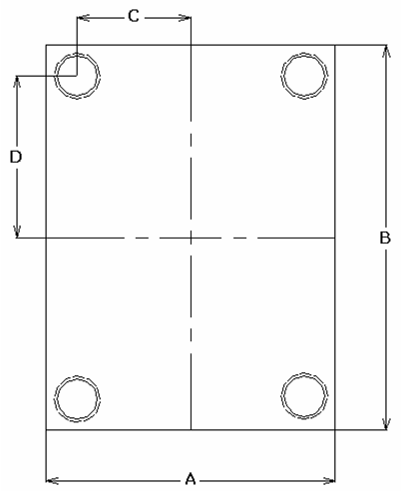
**Ø**



Indique el espesor de la placa cavidades

Indique la profundidad del inyector en la cavidad

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| --- | --- | --- |
| Opciones de Caja Eléctrica: | | |
|  | |  |
| Estándar Americano: | |  |
| Especial: |  |  |



**MONTAJE DE PLACAS VALVULADO FACILITY**