

## Brass Baffles

- Flush-seal type (7/8 taper) brass pipe plugs standard
- Patented XT Technology allows 300% more wrenching torque
- Separates machined waterlines into multiple channels
- Divert the flow of water or coolant

Brass Baffles are used to divert the flow of water or coolant within the mold. This product allows machined waterlines to be separated into multiple channels. A brass pipe plug comes standard with each baffle. Available lengths range from 4" to 24".



### SPECIFICATIONS

|                       |               |
|-----------------------|---------------|
| Blade Width Tolerance | -.005 / -.015 |
| Material Type         | Brass         |
| Unit of Measure       | Inch          |

| CATALOG NO. | PLUG SIZE | BLADE WIDTH | BLADE THICKNESS | DRILL SIZE | OVERALL LENGTH |
|-------------|-----------|-------------|-----------------|------------|----------------|
| BB-062-4    | 1/16-27   | 1/4         | 0.057           | 1/4        | 4              |
| BB-062-8    | 1/16-27   | 1/4         | 0.057           | 1/4        | 8              |
| BB-062-12   | 1/16-27   | 1/4         | 0.057           | 1/4        | 12             |
| BB-125-4    | 1/8-27    | 5/16        | 0.057           | 5/16       | 4              |
| BB-125-8    | 1/8-27    | 5/16        | 0.057           | 5/16       | 8              |
| BB-125-8S*  | 1/8-27    | 5/16        | 0.057           | 5/16       | 8              |
| BB-125-12   | 1/8-27    | 5/16        | 0.057           | 5/16       | 12             |
| BB-250-5    | 1/4-18    | 7/16        | 0.085           | 7/16       | 5              |
| BB-250-5S*  | 1/4-18    | 7/16        | 0.085           | 7/16       | 5              |
| BB-250-10   | 1/4-18    | 7/16        | 0.085           | 7/16       | 10             |
| BB-250-10S* | 1/4-18    | 7/16        | 0.085           | 7/16       | 10             |
| BB-250-15   | 1/4-18    | 7/16        | 0.085           | 7/16       | 15             |
| BB-375-6    | 3/8-18    | 9/16        | 0.093           | 9/16       | 6              |
| BB-375-6S*  | 3/8-18    | 9/16        | 0.093           | 9/16       | 6              |
| BB-375-12   | 3/8-18    | 9/16        | 0.093           | 9/16       | 12             |
| BB-375-12S* | 3/8-18    | 9/16        | 0.093           | 9/16       | 12             |
| BB-375-18   | 3/8-18    | 9/16        | 0.093           | 9/16       | 18             |
| BB-375-18S* | 3/8-18    | 9/16        | 0.093           | 9/16       | 18             |
| BB-500-8    | 1/2-14    | 11/16       | 0.093           | 11/16      | 8              |
| BB-500-8S*  | 1/2-14    | 11/16       | 0.093           | 11/16      | 8              |
| BB-500-12S* | 1/2-14    | 11/16       | 0.093           | 11/16      | 12             |
| BB-500-16   | 1/2-14    | 11/16       | 0.093           | 11/16      | 16             |
| BB-500-16S* | 1/2-14    | 11/16       | 0.093           | 11/16      | 16             |
| BB-750-12   | 3/4-14    | 15/16       | 0.093           | 15/16      | 12             |
| BB-750-12S* | 3/4-14    | 15/16       | 0.093           | 15/16      | 12             |
| BB-750-20   | 3/4-14    | 15/16       | 0.093           | 15/16      | 20             |
| BB-750-20S* | 3/4-14    | 15/16       | 0.093           | 15/16      | 20             |
| BB-1000-16  | 1-11½     | 1-1/8       | 0.102           | 1-1/8      | 16             |
| BB-1000-24  | 1-11½     | 1-1/8       | 0.102           | 1-1/8      | 24             |

\*Items with 'S' at the end of the catalog number have steel plugs